



Brand of **NTN Group**

BALL SPLINES

BSP

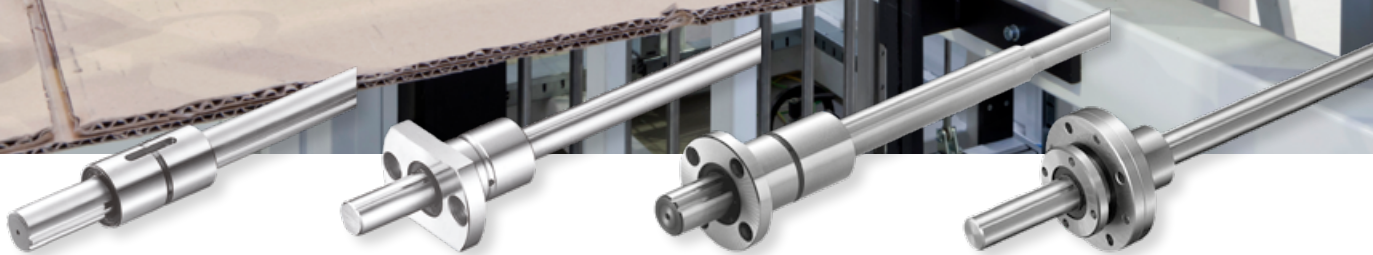




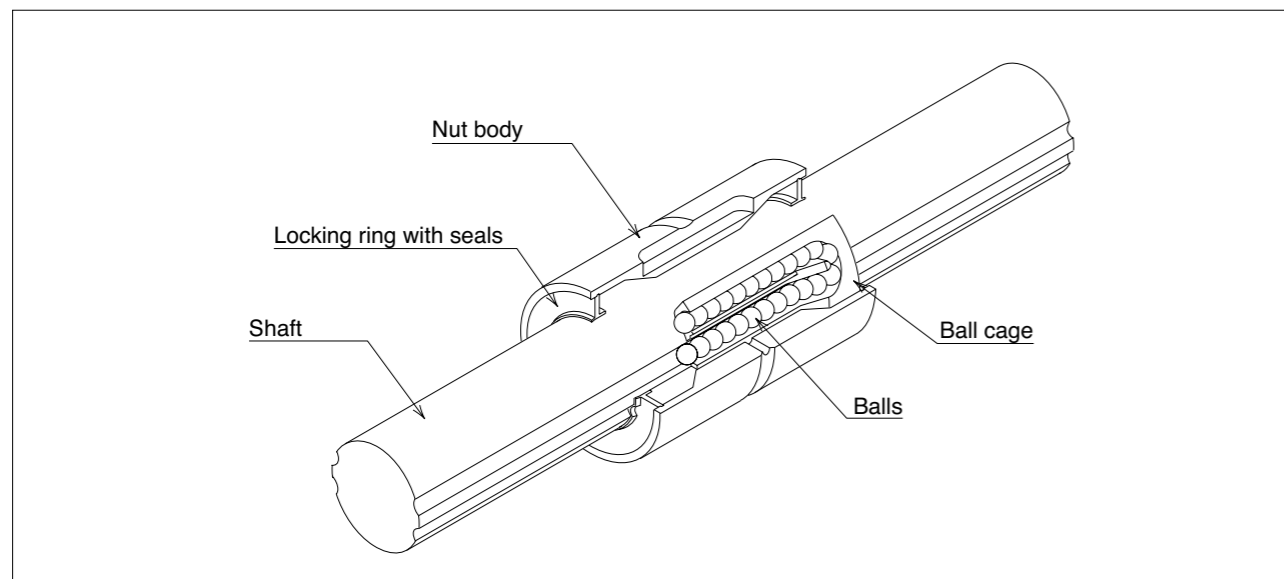
TABLE OF CONTENTS

Structure	2
Advantages	2
Type code	3
Data sheets	4
Ball Splines with cylindrical nuts _____	4
Ball Splines with flange type nuts _____	6
Ball Splines with flange type nuts and limited stroke _____	8
Ball Splines with rotary type nuts _____	10
Precision	12
Preload	14
Shaft options	15
Hollow shaft _____	15
Maximum length _____	15
Material / Coating	16

SNR Ball Splines BSP

SNR Ball Spline BSP are linear guides on shafts with raceways. The shafts, with the accurate grinded raceways in combination with ball nuts, are able to transfer rotations and also linear strokes. They are suitable for high linear speeds and high rotation speeds.

Structure



Advantages

- High load capacity**
 By a defined relationship between race way radius and ball diameter, the contact surfaces significantly increase. This allows, unlike conventional sliding guides, very high load ratings with minimum dimensions and long service life time.
- Torque and force transmission**
 The design principle of the Ball Splines allow the transmission of forces, tilting and rotation moments by simultaneous linear motions.
- Wide range of applications**
 The combination of an extremely accurate grinded profile rail, the runner block and precision ball screw. The wide product range with shaft diameters from 4 mm up to 100 mm in combination with different nut designs, results in a wide variety of applications in industrial automation.
- Customized machining**
 It is easy to produce Ball Splines according to customers drawing.

Type code

Example for standard without options and machining:

BSP 25 FN 1 UU L 0500 N Z1 - N
 1 2 3 4 5 6 7 8 9 10

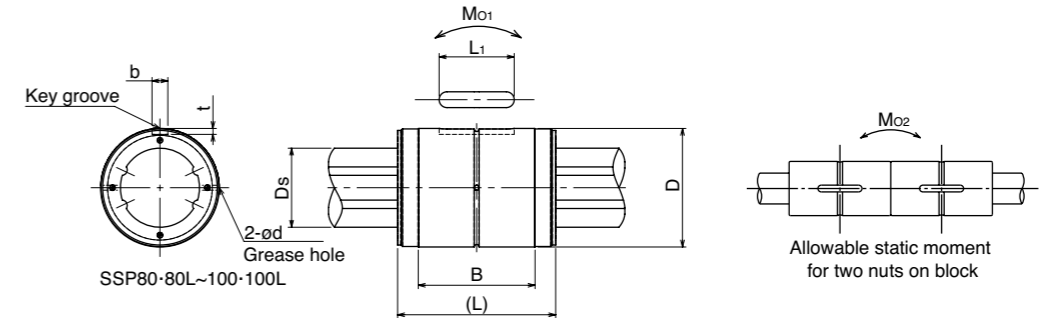
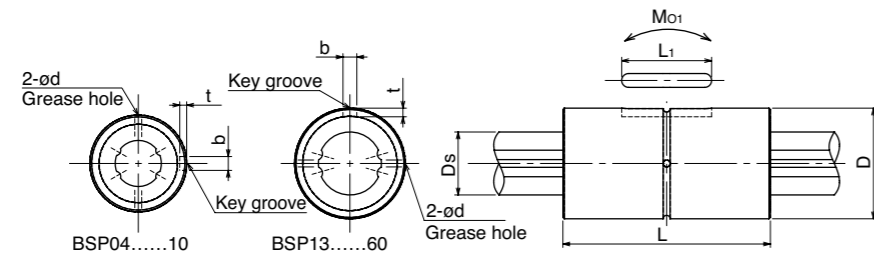
Example special with options and / or machining:

BSP 25 FN 1 UU L 0500 N Z1 - S - 03 00 1 0 - 1 0
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16

1	BSP	Serie
2	25	Size
3	FN	Nut type
4	1	Number of nuts
5	UU	Seals UU: with seals AA: without seals
6	L	Shaft type L: Solid shaft K: Hollow shaft
7	0500	Shaft length
8	N	Precision class N: Normal precision P: P-precision
9	Z1	Precision class Z0: without preload Z1: low preload Z2: medium preload
10	N	Special N: Standard S: special version
11	03	Grease Stipulated in the catalog Ball rail systems page 77
12	00	Grease connection
13	1	Nut material See materials and coatings
14	0	Special nuts 0 Without special options A...Z According to a drawing or text description (Index is given in case of an order issued)
15	1	Shaft material See materials and coatings
16	A...Z	Special shafts 0 Without special options A...Z According to a drawing or text description (Index is given in case of an order issued)

Data sheets

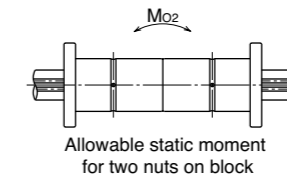
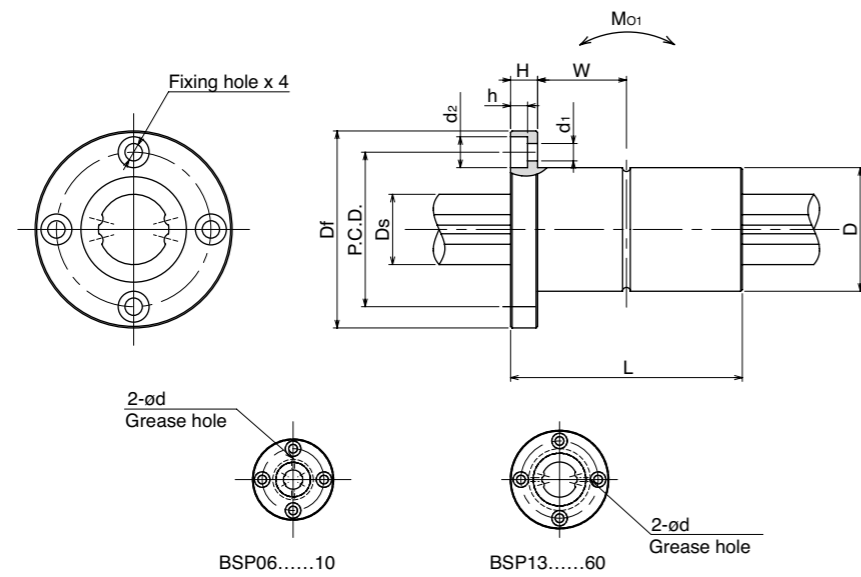
Ball Splines with cylindrical nuts



Type	Dimension [mm]													
	øD h6	L		B	b	t	L1	d	Ds h7					
BSP 04 CN	10	16	0 -0,2	-	2.0	+0,014 0	1.2	+0,05 0	6.0	-	4			
BSP 06 CN	14	25	0 -0,2	-	2.5	+0,014 0	1.2	+0,05 0	10.5	1.0	6			
BSP 08 CN	16	25	0 -0,2	-	2.5	+0,014 0	1.2	+0,05 0	10.5	1.5	8			
BSP 10 CN	21	33	0 -0,2	-	3.0	+0,014 0	1.5	+0,05 0	13.0	1.5	10			
BSP 13 CN	24	36	0 -0,2	-	3.0	+0,014 0	1.5	+0,05 0	15.0	1.5	13			
BSP 16 CN	31	50	0 -0,2	-	3.5	+0,018 0	2.0	+0,05 0	17.5	2.0	16			
BSP 20 CN	35	63	0 -0,2	-	4.0	+0,018 0	2.5	+0,05 0	29.0	2.0	20			
BSP 25 CN	42	71	0 -0,3	-	4.0	+0,018 0	2.5	+0,05 0	36.0	3.0	25			
BSP 30 CN	47	80	0 -0,3	-	4.0	+0,018 0	2.5	+0,05 0	42.0	3.0	30			
BSP 40 CN	64	100	0 -0,3	-	6.0	+0,018 0	3.5	+0,05 0	52.0	4.0	40			
BSP 50 CN	80	125	0 -0,3	-	8.0	+0,022 0	4.0	+0,05 0	58.0	4.0	50			
BSP 60 CN	90	140	0 -0,3	-	12.0	+0,027 0	5.0	+0,05 0	67.0	4.0	60			
BSP 80 CN	120	160	-	118.2	16.0	+0,027 0	6.0	+0,05 0	76.0	5.0	80			
BSP 80 CL	120	217	-	175.2	16.0	+0,027 0	6.0	+0,05 0	110.0	5.0	80			
BSP 100 CN	150	185	-	132.6	20.0	+0,033 0	7.0	+0,05 0	110.0	5.0	100			
BSP 100 CL	150	248	-	195.6	20.0	+0,033 0	7.0	+0,05 0	160.0	5.0	100			

Torque moment		Load rating		Allowable static moment		Cross-sectional moment of inertia	Cross-sectional coefficient	Weight		Type		
[kNm]		[kN]		[kNm]		[mm ⁴]	[mm ³]	[kg]				
C _T	C _{0T}	C	C ₀	M ₀₁	M ₀₂			Nut [kg]	Shaft [kg/m]			
0.00074	0.00105	0.86	1.22	0.002	0.010	11.80	5.90	0.0065	0.10	BSP 04 CN		
0.0015	0.0024	1.22	2.28	0.005	0.040	59.00	19.70	0.019	0.21	BSP 06 CN		
0.0021	0.0037	1.45	2.87	0.007	0.050	1,90x10 ²	47.60	0.023	0.38	BSP 08 CN		
0.0044	0.0082	2.73	5.07	0.018	0.116	4,61x10 ²	92.20	0.054	0.60	BSP 10 CN		
0.021	0.039	2.67	4.89	0.014	0.109	1,38x10 ³	2,13x10 ²	0.07	1.0	BSP 13 CN		
0.060	0.110	6.12	11.2	0.046	0.299	2,98x10 ³	3,73x10 ²	0.15	1.5	BSP 16 CN		
0.105	0.194	8.90	16.3	0.110	0.560	7,35x10 ³	7,34x10 ²	0.22	2.4	BSP 20 CN		
0.189	0.346	12.8	23.4	0.171	1.029	1,79x10 ⁴	1,43x10 ³	0.33	3.7	BSP 25 CN		
0.307	0.439	18.6	23.2	0.181	1.470	3,66x10 ⁴	2,44x10 ³	0.36	5.4	BSP 30 CN		
0.674	0.934	30.8	37.5	0.358	2.940	1,55x10 ⁵	5,75x10 ³	0.95	9.6	BSP 40 CN		
1.291	2.955	40.3	64.9	0.690	4.084	2,83x10 ⁵	1,13x10 ⁴	1.90	15.0	BSP 50 CN		
1.577	2.629	47.7	79.5	0.881	5.473	5,91x10 ⁵	1,97x10 ⁴	2.30	21.6	BSP 60 CN		
3.860	6.230	83.1	134.0	2.00	11.10	1,93x10 ⁶	4,38x10 ⁴	5.10	39.0	BSP 80 CN		
5.120	9.340	110.0	201.0	4.41	21.10	1,93x10 ⁶	4,38x10 ⁴	7.60	39.0	BSP 80 CL		
6.750	11.570	135.0	199.0	3.36	19.30	4,69x10 ⁶	9,38x10 ⁴	9.70	61.0	BSP 100 CN		
8.960	17.300	179.0	298.0	7.34	37.70	4,69x10 ⁶	9,38x10 ⁴	13.90	61.0	BSP 100 CL		

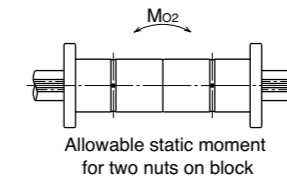
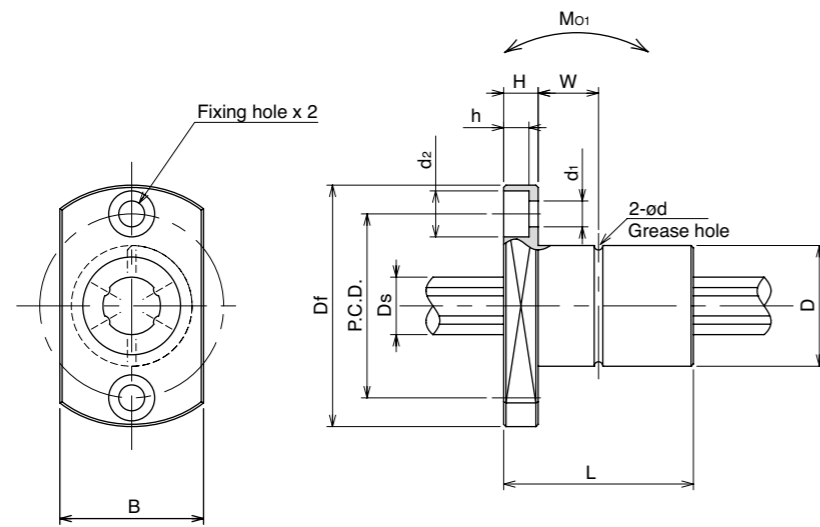
Ball Splines with flange type nuts



Type	Dimension [mm]										
	øD h6	L		Df	H	P.C.D.	d1 x d2 x h	W	d	Ds h7	
BSP 06 FN	14	25	0 -0,2	30	5	22	3,4x6,5x3,3	7.5	1.0	6	
BSP 08 FN	16	25	0 -0,2	32	5	24	3,4x6,5x3,3	7.5	1.5	8	
BSP 10 FN	21	33	0 -0,2	42	6	32	4,5x8,0x4,4	10.5	1.5	10	
BSP 13 FN	24	36	0 -0,2	43	7	33	4,5x8,0x4,4	11.0	1.5	13	
BSP 16 FN	31	50	0 -0,2	50	7	40	4,5x8,0x4,4	18.0	2.0	16	
BSP 20 FN	35	63	0 -0,2	58	9	45	5,5x9,5x5,4	22.5	2.0	20	
BSP 25 FN	42	71	0 -0,3	65	9	52	5,5x9,5x5,4	26.5	3.0	25	
BSP 30 FN	47	80	0 -0,3	75	10	60	6,6x11,0x6,5	30.0	3.0	30	
BSP 40 FN	64	100	0 -0,3	100	14	82	9,0x14,0x8,6	36.0	4.0	40	
BSP 50 FN	80	125	0 -0,3	124	16	102	11,0x17,5x11,0	46.5	4.0	50	
BSP 60 FN	90	140	0 -0,3	129	18	107	11,0x17,5x11,0	52.0	4.0	60	

Torque moment		Load rating		Allowable static moment		Cross-sectional moment of inertia	Cross-sectional coefficient	Weight		Type	
[kNm]		[kN]		[kNm]		[mm ⁴]	[mm ³]	[kg]			
C _T	C _{0T}	C	C ₀	M ₀₁	M ₀₂			Nut [kg]	Shaft [kg/m]		
0.0015	0.0024	1.22	2.28	0.0051	0.0400	59.0	19.7	0.037	0.21	BSP 06	FN
0.0021	0.0037	1.45	2.87	0.0074	0.0500	190.0	47.6	0.042	0.38	BSP 08	FN
0.0044	0.0082	2.73	5.07	0.0180	0.1160	461.0	92.2	0.094	0.60	BSP 10	FN
0.0210	0.0392	2.67	4.89	0.0137	0.1090	1,38x10 ³	2,13x10 ²	0.10	1.00	BSP 13	FN
0.060	0.110	6.12	11.20	0.046	0.299	2,98x10 ³	3,73x10 ²	0.20	1.50	BSP 16	FN
0.105	0.194	8.90	16.30	0.110	0.560	7,35x10 ³	7,34x10 ²	0.33	2.40	BSP 20	FN
0.189	0.346	12.80	23.40	0.171	1.029	1,79x10 ⁴	1,43x10 ³	0.45	3.70	BSP 25	FN
0.307	0.439	18.60	23.20	0.181	1.470	3,66x10 ⁴	2,44x10 ³	0.55	5.38	BSP 30	FN
0.647	0.934	30.80	37.50	0.358	2.940	1,15x10 ⁵	5,75x10 ³	1.41	9.55	BSP 40	FN
1.291	2.955	40.30	64.90	0.690	4.084	2,83x10 ⁵	1,13x10 ⁴	3.20	15.00	BSP 50	FN
1.577	2.629	47.70	79.50	0.881	5.473	5,91x10 ⁵	1,97x10 ⁴	3.20	21.60	BSP 60	FN

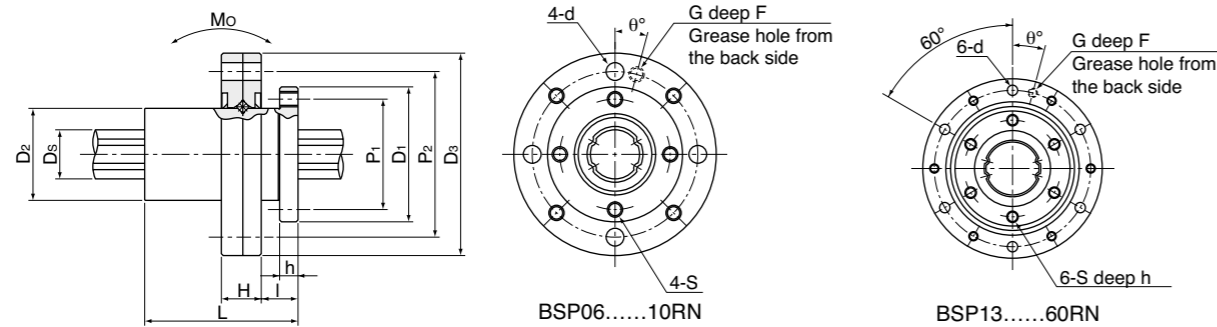
Ball Splines with flange type nuts and limited stroke



Type	Dimension [mm]															
	Hub	øD h6	øD ₁	L	E	Df	H	B	P.C.D.	A	F	S	W	d	Ds h7	
BSP 06 FX	22	11	10.0	40	⁰ / _{-0,2}	3.3	23.0	4	14	17.0	-	-	3.4	12.7	1.2	6
BSP 08 FX	20	13	12.5	40	⁰ / _{-0,2}	3.3	25.5	4	16	19.5	-	-	3.4	12.7	1.2	8
BSP 10 FX	28	16	15.5	50	⁰ / _{-0,2}	3.3	28.5	5	20	-	18	13	3.4	16.7	1.5	10
BSP 13 FX	24	20	19.5	50	⁰ / _{-0,2}	4.8	36.0	5	25	-	22	17	3.4	15.2	1.5	13
BSP 16 FX	26	24	23.5	60	⁰ / _{-0,2}	4.8	40.0	7	29	-	25	19	4.5	18.2	2	16

Torque moment		Load rating		Allowable static moment		Cross-sectional moment of inertia [mm ⁴]	Cross-sectional coefficient [mm ³]	Weight		Type
[kNm]		[kN]		[kNm]				Nut [kg]	Shaft [kg/m]	
C _T	C _{0T}	C	C ₀	M ₀₁	M ₀₂					
0.0023	0.0038	1.80	3.00	0.0112	0.0450	59.0	19.7	0.000	0.210	BSP 06 FX
0.0033	0.0055	2.02	3.37	0.0131	0.0520	190.0	47.6	0.027	0.380	BSP 08 FX
0.0065	0.0109	3.21	5.35	0.0256	0.1020	461.0	92.2	0.048	0.600	BSP 10 FX
0.0276	0.0507	4.15	7.60	0.0388	0.1550	1,38x10 ³	2,13x10 ²	0.075	1.000	BSP 13 FX
0.0628	0.1150	7.66	14.00	0.0883	0.3530	2,98x10 ³	3,73x10 ²	0.123	1.500	BSP 16 FX

Ball Splines with rotary type nuts

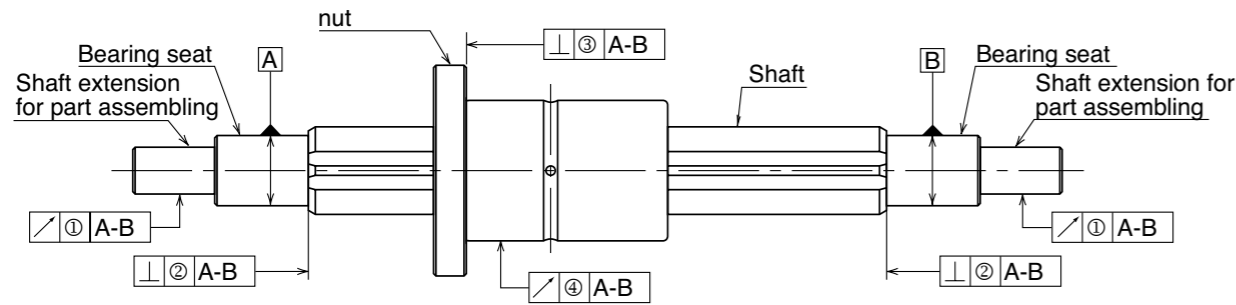


Type	Dimension [mm]																	[°]
	øD ₁ h6	øD ₂		L	P ₁	S	h	l	H	B ₁	øD ₃ h7	P ₂	d	G	F	øD _S h7	Ø	
BSP 06 RN	20.0	13	-	25	⁰ _{-0,2}	16	M 2	2.5	5.0	6.5	-	30	24	2.4	M3	2.6	6	20
BSP 08 RN	22.0	15	-	25	⁰ _{-0,2}	18	M 2,5	3.0	6.0	6.5	-	33	27	2.9	M3	2.6	8	20
BSP 10 RN	27.0	19	-	33	⁰ _{-0,2}	22	M 3	4.0	8.0	7.0	-	40	33	3.4	M3	2.8	10	20
BSP 13 RN	29.0	24	-	36	⁰ _{-0,2}	24	M 3	5.0	8.0	9.0	-	50	42	3.4	M3	3.6	13	15
BSP 16 RN	36.0	31	-	50	⁰ _{-0,2}	30	M 4	6.0	10.0	11.0	-	60	50	4.5	M3	4.4	16	15
BSP 16 RL	39.5	52	⁰ _{-0,007}	50	-	32	M 5	8.0	10.0	5.0	37	68	60	4.5	-	-	16	-
BSP 20 RN	44.0	35	-	63	⁰ _{-0,2}	38	M 4	7.0	12.0	13.0	-	72	62	4.5	M6x0,75	5.2	20	15
BSP 20 RL	43.5	56	⁰ _{-0,007}	63	-	36	M 5	8.0	12.0	6.0	48	72	64	4.5	-	-	20	-
BSP 25 RN	55.0	42	-	71	⁰ _{-0,3}	47	M 5	8.0	13.0	16.0	-	82	72	4.5	M6x0,75	6.4	25	15
BSP 25 RL	53.0	62	⁰ _{-0,007}	71	-	45	M 6	8.0	13.0	6.0	55	78	70	4.5	-	-	25	-
BSP 30 RN	61.0	47	-	80	⁰ _{-0,3}	52	M 6	10.0	17.0	17.0	-	100	86	6.6	M6x0,75	6.8	30	15
BSP 40 RN	76.0	64	-	100	⁰ _{-0,3}	66	M 6	10.0	23.0	20.0	-	120	104	9.0	M6x0,75	8.0	40	15
BSP 50 RN	92.0	80	-	125	⁰ _{-0,3}	80	M 8	13.0	24.0	22.0	-	134	118	9.0	M6x0,75	8.8	50	15
BSP 60 RN	107.0	90	-	140	⁰ _{-0,3}	95	M 8	13.0	25.0	25.0	-	155	137	9.0	M6x0,75	10.0	60	15

Torque moment Ball Spline		Load rating Ball Spline		Load rating cross roller bearing		Allowable static moment	Cross-sectional moment of inertia	Cross-sectional coefficient	Weight		max. rpm	Type
C _T	C _{0T}	C	C ₀	C	C ₀	M ₀	[mm ⁴]	[mm ³]	Nut [kg]	Shaft [kg/m]	[min ⁻¹]	
0.0015	0.0024	1.22	2.28	0.60	0.50	0.0051	59.0	19.7	0.04	0.21	2 940	BSP 06 RN
0.0021	0.0037	1.45	2.87	1.20	1.10	0.0074	190.0	47.6	0.05	0.38	2 580	BSP 08 RN
0.0044	0.0082	2.73	5.07	2.40	2.45	0.0180	461.0	92.2	0.09	0.60	2 060	BSP 10 RN
0.0210	0.0392	2.67	4.89	2.90	3.70	0.0180	1,38x10 ³	2,13x10 ²	0.17	1.00	1 350	BSP 13 RN
0.0600	0.1100	6.12	11.20	5.60	6.70	0.0460	2,98x10 ³	3,73x10 ²	0.33	1.50	1 080	BSP 16 RN
0.0600	0.1100	6.12	11.20	13.00	12.80	0.0460	2,98x10 ³	3,73x10 ²	0.45	1.50	4 000	BSP 16 RL
0.105	0.194	8.90	16.30	6.55	8.79	0.0630	7,35x10 ³	7,34x10 ²	0.57	2.40	890	BSP 20 RN
0.1050	0.7940	8.90	16.30	17.40	17.20	0.1100	2,98x10 ³	3,73x10 ²	0.69	2.40	3 600	BSP 20 RL
0.189	0.346	12.80	23.40	9.63	12.70	0.1710	1,79x10 ⁴	1,43x10 ³	0.81	3.70	700	BSP 25 RN
0.1890	0.3460	12.80	23.40	22.10	22.50	0.1710	2,98x10 ³	3,73x10 ²	0.92	3.70	3 200	BSP 25 RL
0.307	0.439	18.60	23.20	11.80	17.10	0.1810	3,66x10 ⁴	2,44x10 ³	1.19	5.38	640	BSP 30 RN
0.674	0.934	30.80	37.50	23.00	32.30	0.3580	1,15x10 ⁵	5,75x10 ³	2.25	9.55	510	BSP 40 RN
1.291	2.955	40.30	64.90	27.80	44.00	0.6900	2,83x10 ⁵	1,13x10 ⁴	3.57	15.00	430	BSP 50 RN
1.577	2.629	47.70	79.50	29.00	48.80	0.8810	5,91x10 ⁵	1,97x10 ⁴	5.03	21.60	370	BSP 60 RN

Precision

- Ball Splines of the types BSP...CN/CL, BSP...FN and BSP...BN are available in normal precision and P-precision.
- The Ball Splines of the types BSP...RN/RL and BSP...FX are only available in normal precision.



Type	Radial run-out of the bearing seats ①		Perpendicularity of the end of the spline shaft section ②		Perpendicularity of the flange ③	
	[μm]		[μm]		[μm]	
	Normal - Precision	P - Precision	Normal - Precision	P - Precision	Normal - Precision	P - Precision
BSP 04	14	8	9	6	-	-
BSP 06	14	8	9	6	11	8
BSP 08	14	8	9	6	11	8
BSP 10	17	10	9	6	13	9
BSP 13	19	12	11	8	13	9
BSP 16	19	12	11	8	13	9
BSP 20	19	12	11	8	13	9
BSP 25	22	13	13	9	16	11
BSP 30	22	13	13	9	16	11
BSP 40	25	15	16	11	19	13
BSP 50	25	15	16	11	19	13
BSP 60	29	17	19	13	22	15
BSP 80	29	17	19	13	-	-
BSP 100	34	20	22	15	-	-

Type		Radial run-out of outer surface of nut relative to shaft support area (Max.) ④									
		[μm]									
		Shaft length [mm]									
		up to 200	> 200 up to 315	> 315 up to 400	> 400 up to 500	> 500 up to 630	> 630 up to 800	> 800 up to 1.000	> 1.000 up to 1.250	> 1.250 up to 1.600	> 1.600 up to 2.000
BSP 04	Normal precision	46	89	126	-	-	-	-	-	-	-
BSP 04	P precision	26	57	82	-	-	-	-	-	-	-
BSP 06	Normal precision	46	89	126	-	-	-	-	-	-	-
BSP 06	P precision	26	57	82	-	-	-	-	-	-	-
BSP 08	Normal precision	46	89	126	163	-	-	-	-	-	-
BSP 08	P precision	26	57	82	108	-	-	-	-	-	-
BSP 10	Normal precision	36	54	68	82	102	-	-	-	-	-
BSP 10	P precision	20	32	41	51	65	-	-	-	-	-
BSP 13	Normal precision	34	45	53	62	75	92	115	153	195	-
BSP 13	P precision	18	25	31	38	46	58	75	97	127	-
BSP 16	Normal precision	34	45	53	62	75	92	115	153	195	-
BSP 16	P precision	18	25	31	38	46	58	75	97	127	-
BSP 20	Normal precision	32	39	44	50	57	68	83	102	130	171
BSP 20	P precision	18	21	25	29	34	42	52	65	85	116
BSP 25	Normal precision	32	39	44	50	57	68	83	102	130	171
BSP 25	P precision	18	21	25	29	34	42	52	65	85	116
BSP 30	Normal precision	32	39	44	50	57	68	83	102	130	171
BSP 30	P precision	18	21	25	29	34	42	52	65	85	116
BSP 40	Normal precision	32	36	39	43	47	54	63	76	93	118
BSP 40	P precision	16	19	21	24	27	32	38	47	59	77
BSP 50	Normal precision	32	36	39	43	47	54	63	76	93	118
BSP 50	P precision	16	19	21	24	27	32	38	47	59	77
BSP 60	Normal precision	30	34	36	38	41	45	51	59	70	86
BSP 60	P precision	16	17	19	21	23	26	30	35	43	54
BSP 80	Normal precision	30	34	36	38	41	45	51	59	70	86
BSP 80	P precision	16	17	19	21	23	26	30	35	43	54
BSP 100	Normal precision	30	32	34	35	37	40	43	48	55	65
BSP 100	P precision	16	17	17	19	20	22	24	28	33	40

Preload

Preload is a description of the radial clearance of Ball Splines. Applied preload eliminates the radial clearance of the Ball Splines and increases the stiffness. SNR Ball Splines are available in three preload classes.

Type	Preload / Radial clearance [μm]		
	Z0	Z1	Z2
BSP 04	-2...+1	-6...-2	-
BSP 06	-2...+1	-6...-2	-
BSP 08	-2...+1	-6...-2	-
BSP 10	-3...+1	-8...-3	-
BSP 13	-3...+1	-8...-3	-13...-8
BSP 16	-3...+1	-8...-3	-13...-8
BSP 20	-4...+2	-12...-4	-20...-12
BSP 25	-4...+2	-12...-4	-20...-12
BSP 30	-4...+2	-12...-4	-20...-12
BSP 40	-6...+3	-18...-6	-30...-18
BSP 50	-6...+3	-18...-6	-30...-18
BSP 60	-6...+3	-18...-6	-30...-18
BSP 80	-6...+3	-18...-6	-30...-18
BSP 100	-8...+4	-24...-8	-40...-24

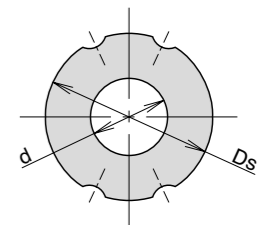
Type	Preload class	Operation conditions
Without preload	Z0	- low load - smooth movement - no alternating load - almost no vibrations and shocks
Low preload	Z1	- low torque moments - high position accuracy - alternating load - low vibrations and shocks
Medium preload	Z2	- torque moments - overhanging loads - strong alternating loads - vibrations and shocks

Shaft options

Hollow shaft

Ball Splines are also available in hollow shaft version.

Type	Shaft diameter	Inner diameter	Cross-sectional coefficient	Cross-sectional moment of inert
	Ds [mm]	d [mm]	Z [mm ³]	I [mm ⁴]
BSP 04	4	1.5	5.7	11
BSP 06	6	2.0	19.4	58
BSP 08	8	3.0	46.5	186
BSP 10	10	4.0	89.6	448
BSP 13	13	6.0	193	1 260
BSP 16	16	8.0	348	2 780
BSP 20	20	10.0	686	6 860
BSP 25	25	15.0	1 230	15 400



Maximum length

Type	Maximum length	
	Solid shaft [mm]	Hollow shaft [mm]
BSP 04	300	300
BSP 06	400	400
BSP 08	500	500
BSP 10	630	600
BSP 13	1 500	1500
BSP 16	1 500	1500
BSP 20	2 000	2000
BSP 25	2 000	2000
BSP 30	2 000	-
BSP 40	2 000	-
BSP 50	2 000	-
BSP 60	2 000	-
BSP 80	2 000	-
BSP 100	2 000	-

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